

## WELDED CORE BRACE TABLES

## STORY HEIGHT: 18ft (5.5m)

<b>F<sub>yc</sub> = 38 ksi (262 MPa)</b>		<b>Bay Width, ft (m)</b>									
<b>A<sub>sc</sub><sup>3</sup> in<sup>2</sup>(cm<sup>2</sup>)</b>	<b>P<sub>y_axial</sub><sup>4</sup> kip (kN)</b>	15 (4.6)	20 (6.1)	25 (7.6)	30 (9.1)	35 (10.7)	30 (9.1)	35 (10.7)	40 (12.2)	45 (13.7)	50 (15.2)
<b>SINGLE DIAGONAL</b>											
2.0 (13)	68 (306)	1.28	1.26	1.24	1.23	1.22	1.28	1.27	1.26	1.25	1.24
3.0 (19)	103 (448)	1.30	1.27	1.25	1.24	1.23	1.30	1.28	1.27	1.26	1.25
4.0 (26)	137 (613)	1.32	1.29	1.27	1.25	1.24	1.32	1.30	1.29	1.28	1.27
5.0 (32)	171 (754)	1.32	1.29	1.27	1.25	1.24	1.32	1.31	1.29	1.28	1.27
6.0 (39)	205 (919)	1.37	1.33	1.30	1.28	1.26	1.37	1.35	1.33	1.31	1.30
7.0 (45)	239 (1060)	1.38	1.34	1.31	1.28	1.27	1.38	1.36	1.34	1.32	1.31
8.0 (52)	274 (1225)	1.40	1.36	1.32	1.30	1.28	1.40	1.38	1.36	1.34	1.32
9.0 (58)	308 (1367)	1.42	1.37	1.33	1.30	1.28	1.42	1.39	1.37	1.35	1.33
10.0 (65)	342 (1532)	1.43	1.38	1.34	1.31	1.29	1.43	1.40	1.38	1.36	1.34
11.0 (71)	376 (1673)	1.46	1.40	1.36	1.33	1.30	1.46	1.43	1.40	1.38	1.36
12.0 (77)	410 (1814)	1.46	1.40	1.36	1.33	1.30	1.46	1.42	1.40	1.38	1.36
13.0 (84)	445 (1979)	1.46	1.40	1.36	1.33	1.30	1.46	1.43	1.40	1.38	1.36
14.0 (90)	479 (2121)	1.49	1.43	1.38	1.34	1.32	1.49	1.46	1.43	1.40	1.38
15.0 (96)	513 (2286)	1.49	1.43	1.38	1.35	1.32	1.49	1.46	1.43	1.40	1.38
16.0 (103)	547 (2427)	1.51	1.44	1.39	1.35	1.32	1.51	1.47	1.44	1.41	1.39
17.0 (110)	581 (2592)	1.55	1.47	1.41	1.37	1.34	1.55	1.50	1.47	1.44	1.41
18.0 (116)	616 (2733)	1.55	1.47	1.41	1.37	1.34	1.55	1.50	1.47	1.44	1.41
19.0 (123)	650 (2898)	1.55	1.47	1.41	1.37	1.34	1.55	1.51	1.47	1.44	1.41
20.0 (129)	684 (3040)	1.61	1.52	1.45	1.41	1.37	1.61	1.56	1.52	1.48	1.45
<b>Workpoint Length (ft)</b>		20.5 (6.3)	24.4 (7.4)	28.7 (8.7)	33.1 (10.1)	37.7 (11.5)	20.5 (6.3)	22.4 (6.8)	24.4 (7.4)	26.5 (8.1)	28.7 (8.7)
<b>CHEVRON/V</b>											
2.0 (13)	68 (306)	1.23	1.21	1.19	1.18	1.17	1.23	1.21	1.20	1.22	1.21
3.0 (19)	103 (448)	1.23	1.21	1.20	1.18	1.18	1.26	1.23	1.22	1.22	1.22
4.0 (26)	137 (613)	1.26	1.23	1.22	1.21	1.20	1.26	1.24	1.22	1.22	1.22
5.0 (32)	171 (754)	1.26	1.23	1.22	1.21	1.20	1.26	1.24	1.22	1.22	1.22
6.0 (39)	205 (919)	1.30	1.29	1.27	1.25	1.23	1.32	1.31	1.29	1.28	1.27
7.0 (45)	239 (1060)	1.33	1.30	1.27	1.25	1.24	1.33	1.31	1.30	1.28	1.27
8.0 (52)	274 (1225)	1.35	1.32	1.29	1.27	1.25	1.35	1.33	1.32	1.30	1.29
9.0 (58)	308 (1367)	1.36	1.33	1.29	1.27	1.25	1.36	1.34	1.33	1.31	1.29
10.0 (65)	342 (1532)	1.37	1.33	1.30	1.28	1.26	1.37	1.35	1.33	1.32	1.30
11.0 (71)	376 (1673)	1.40	1.35	1.32	1.29	1.27	1.40	1.38	1.35	1.34	1.32
12.0 (77)	410 (1814)	1.40	1.35	1.32	1.29	1.27	1.40	1.37	1.35	1.33	1.32
13.0 (84)	445 (1979)	1.40	1.35	1.32	1.29	1.27	1.40	1.38	1.35	1.34	1.32
14.0 (90)	479 (2121)	1.43	1.38	1.34	1.31	1.29	1.43	1.40	1.38	1.36	1.34
15.0 (96)	513 (2286)	1.43	1.38	1.34	1.31	1.29	1.43	1.40	1.38	1.36	1.34
16.0 (103)	547 (2427)	1.44	1.39	1.35	1.32	1.29	1.44	1.41	1.39	1.37	1.35
17.0 (110)	581 (2592)	1.47	1.41	1.37	1.33	1.31	1.47	1.44	1.41	1.39	1.37
18.0 (116)	616 (2733)	1.47	1.41	1.37	1.33	1.31	1.47	1.44	1.41	1.39	1.37
19.0 (123)	650 (2898)	1.48	1.42	1.37	1.34	1.31	1.48	1.44	1.42	1.39	1.37
20.0 (129)	684 (3040)	1.53	1.46	1.41	1.36	1.33	1.53	1.49	1.46	1.43	1.41
<b>Workpoint Length (ft)</b>		21.9 (6.7)	25.6 (7.8)	29.7 (9.0)	34.0 (10.4)	38.5 (11.7)	21.9 (6.7)	23.7 (7.2)	25.6 (7.8)	27.6 (8.4)	29.7 (9.0)

<b>F<sub>yc</sub> = 38 ksi (262 MPa)</b>		<b>Bay Width, ft (m)</b>									
<b>A<sub>sc</sub><sup>3</sup> in<sup>2</sup>(cm<sup>2</sup>)</b>	<b>P<sub>y_axial</sub><sup>4</sup> kip (kN)</b>	15 (4.6)	20 (6.1)	25 (7.6)	30 (9.1)	35 (10.7)	30 (9.1)	35 (10.7)	40 (12.2)	45 (13.7)	50 (15.2)
<b>SINGLE DIAGONAL</b>											
2.0 (13)	68 (306)	1.22	1.19	1.18	1.17	1.16	1.22	1.21	1.20	1.20	1.18
3.0 (19)	103 (448)	1.23	1.19	1.18	1.17	1.16	1.23	1.22	1.21	1.21	1.20
4.0 (26)	137 (613)	1.25	1.21	1.20	1.18	1.18	1.25	1.24	1.22	1.22	1.20
5.0 (32)	171 (754)	1.25	1.21	1.20	1.19	1.18	1.25	1.24	1.22	1.22	1.20
6.0 (39)	205 (919)	1.29	1.24	1.23	1.22	1.21	1.29	1.28	1.27	1.26	1.25
7.0 (45)	239 (1060)	1.32	1.27	1.26	1.25	1.24	1.32	1.31	1.30	1.29	1.28
8.0 (52)	274 (1225)	1.31	1.26	1.25	1.24	1.23	1.31	1.30	1.29	1.28	1.27
9.0 (58)	308 (1367)	1.32	1.27	1.26	1.25	1.24	1.32	1.31			

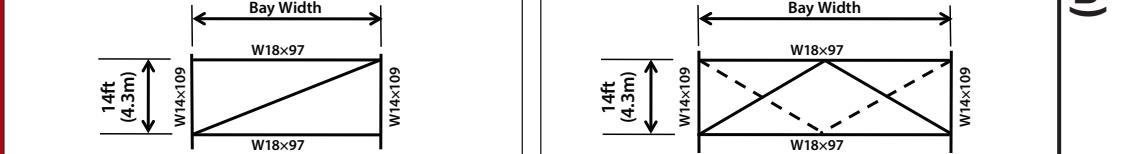
## WELDED CORERACE BRB TABLES

**APPROXIMATE CASING SIZES<sup>1,8</sup> IN (MM)**  
shown are representative of typical BPP sizes. Information on intermediate and larger sizes is available upon request.

zes shown are representative of typical BRB sizes. Information on intermediate and larger sizes is available upon request.

F <sub>sc</sub> = 38 ksi (262 MPa)		Bay Width, ft (m)									
A <sub>sc</sub> <sup>3</sup> in <sup>2</sup> (cm <sup>2</sup> )	P <sub>y, axial</sub> <sup>4</sup> kip (kN)	15 (4.6)	20 (6.1)	25 (7.6)	30 (9.1)	35 (10.7)	30 (9.1)	35 (10.7)	40 (12.2)	45 (13.7)	50 (15.2)
SINGLE DIAGONAL											
2.0 (13)	68 (306)	t7 (t178)	t7 (t178)	t8 (t203)	t8 (t203)	t8 (t203)	t7 (t178)	t7 (t178)	t7 (t178)	t7 (t178)	t8 (t203)
3.0 (19)	103 (448)	t7 (t178)	t8 (t203)	t8 (t203)	t8 (t203)	t10 (t254)	t7 (t178)	t7 (t178)	t8 (t203)	t8 (t203)	t8 (t203)
4.0 (26)	137 (613)	t8 (t203)	t8 (t203)	t8 (t203)	t10 (t254)	t10 (t254)	t8 (t203)				
5.0 (32)	171 (754)	t8 (t203)	t8 (t203)	t8 (t203)	t10 (t254)	t10 (t254)	t8 (t203)				
6.0 (39)	205 (919)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)
7.0 (45)	239 (1060)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	t12 (t305)	t10 (t254)				
8.0 (52)	274 (1225)	t10 (t254)	t10 (t254)	t12 (t305)	t12 (t305)	t12 (t305)	t10 (t254)	t10 (t254)	t10 (t254)	t12 (t305)	t12 (t305)
9.0 (58)	308 (1367)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)
10.0 (65)	342 (1532)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)
11.0 (71)	376 (1673)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)
12.0 (77)	410 (1814)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)
13.0 (84)	445 (1979)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)
14.0 (90)	479 (2121)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)
15.0 (96)	513 (2286)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)
16.0 (103)	547 (2427)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)
17.0 (110)	581 (2592)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t16 (t406)	t14 (t356)				
18.0 (116)	616 (2733)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)
19.0 (123)	650 (2898)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)
20.0 (129)	684 (3040)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)
Workpoint Length (ft)		20.5 (6.3)	24.4 (7.4)	28.7 (8.7)	33.1 (10.1)	37.7 (11.5)	20.5 (6.3)	22.4 (6.8)	24.4 (7.4)	26.5 (8.1)	28.7 (8.7)

(square  
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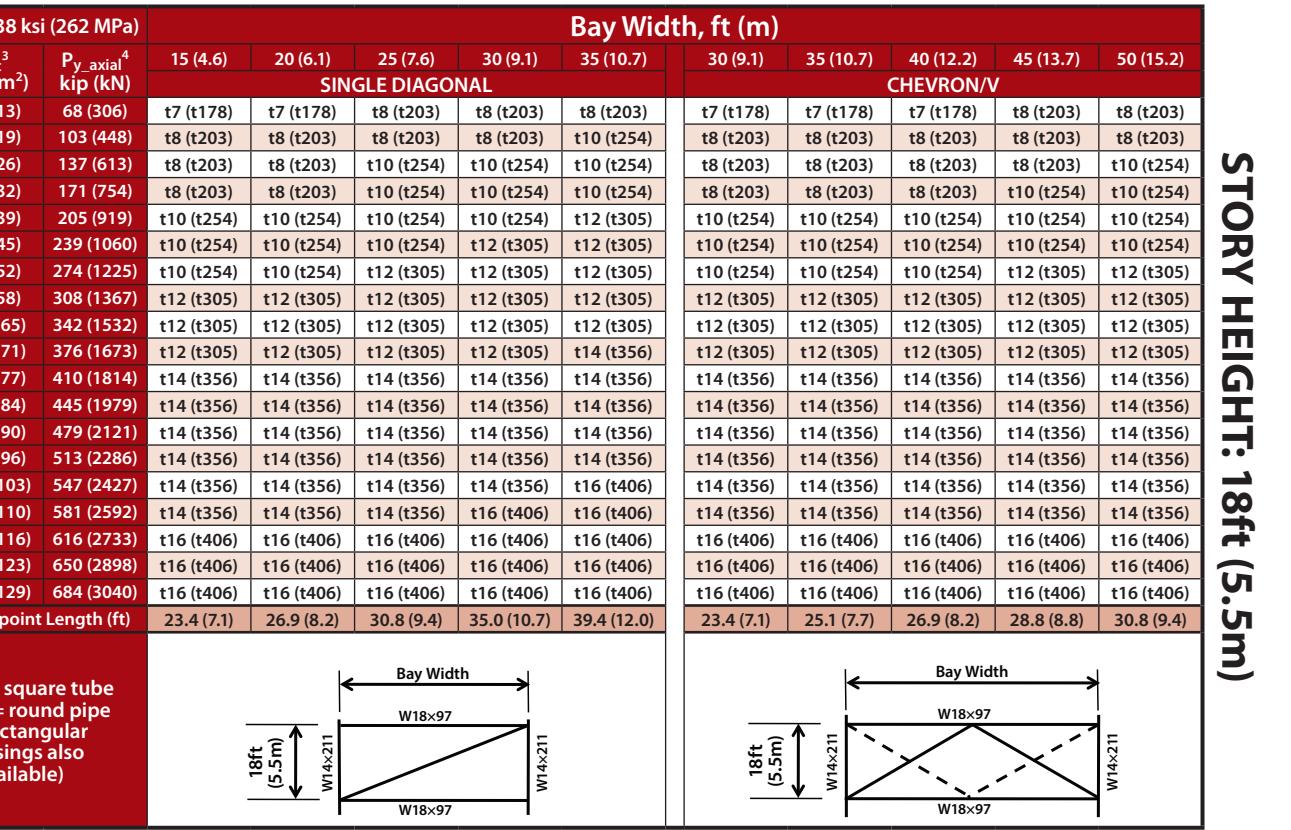


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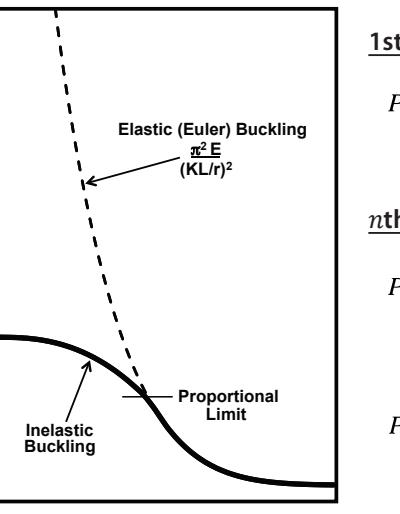
F <sub>sc</sub> = 38 ksi (262 MPa)		Bay Width, ft (m)									
A <sub>sc</sub> <sup>3</sup> in <sup>2</sup> (cm <sup>2</sup> )	P <sub>y_axial</sub> <sup>4</sup> kip (kN)	15 (4.6)	20 (6.1)	25 (7.6)	30 (9.1)	35 (10.7)	30 (9.1)	35 (10.7)	40 (12.2)	45 (13.7)	50 (15.2)
SINGLE DIAGONAL											
2.0 (13)	68 (306)	t7 (t178)	t7 (t178)	t8 (t203)	t8 (t203)	t8 (t203)	t7 (t178)	t7 (t178)	t7 (t178)	t7 (t178)	t8 (t203)
3.0 (19)	103 (448)	t7 (t178)	t8 (t203)	t8 (t203)	t8 (t203)	t10 (t254)	t7 (t178)	t8 (t203)	t8 (t203)	t8 (t203)	t8 (t203)
4.0 (26)	137 (613)	t8 (t203)	t8 (t203)	t8 (t203)	t10 (t254)	t10 (t254)	t8 (t203)				
5.0 (32)	171 (754)	t8 (t203)	t8 (t203)	t10 (t254)	t10 (t254)	t10 (t254)	t8 (t203)	t8 (t203)	t8 (t203)	t10 (t254)	
6.0 (39)	205 (919)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	t12 (t305)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	
7.0 (45)	239 (1060)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	t12 (t305)	t10 (t254)	t10 (t254)	t10 (t254)	t10 (t254)	
8.0 (52)	274 (1225)	t10 (t254)	t10 (t254)	t12 (t305)	t12 (t305)	t12 (t305)	t10 (t254)	t10 (t254)	t10 (t254)	t12 (t305)	
9.0 (58)	308 (1367)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	
10.0 (65)	342 (1532)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	
11.0 (71)	376 (1673)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	t12 (t305)	
12.0 (77)	410 (1814)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	
13.0 (84)	445 (1979)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	
14.0 (90)	479 (2121)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	
15.0 (96)	513 (2286)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	
16.0 (103)	547 (2427)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	
17.0 (110)	581 (2592)	t14 (t356)	t14 (t356)	t14 (t356)	t16 (t406)	t16 (t406)	t14 (t356)	t14 (t356)	t14 (t356)	t14 (t356)	
18.0 (116)	616 (2733)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	
19.0 (123)	650 (2898)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	
20.0 (129)	684 (3040)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	t16 (t406)	
Workpoint Length (ft)		21.9 (6.7)	25.6 (7.8)	29.7 (9.0)	34.0 (10.4)	38.5 (11.7)	21.9 (6.7)	23.7 (7.2)	25.6 (7.8)	27.6 (8.4)	29.7 (9.0)

**S:** 1. CoreBrace BRB Casing Sizes are approx square minimums for the indicated frame geometry and beam/column sizes. Different beam/column sizes will affect brace length and casing size. More economical sizes or shapes may be used unless specifically required otherwise. Round or rectangular casings are also available.

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Commonwealth



$$\frac{\beta P_u (KL_g)^2}{\pi^2 E}$$

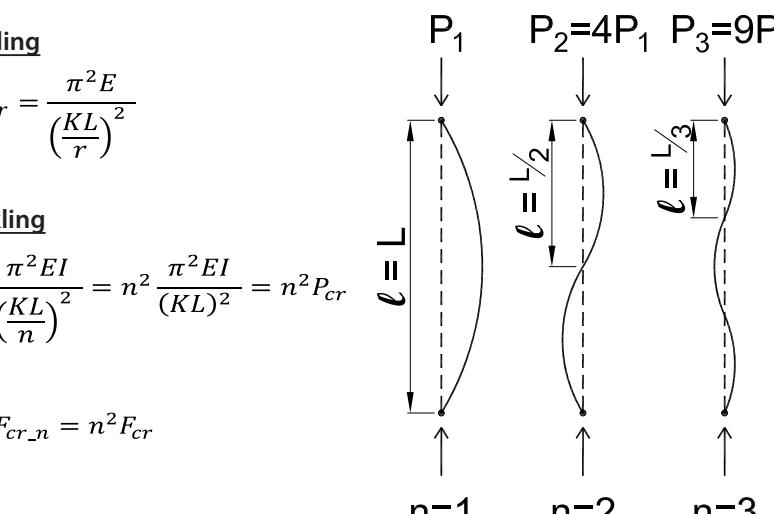
**FS<sub>B</sub>** = Factor of safety against buckling. Should include code-prescribed phi factor, factor to account for initial out-of-straightness, and any additional factors as deemed necessary.

## Adjusted Brace Strength Determination

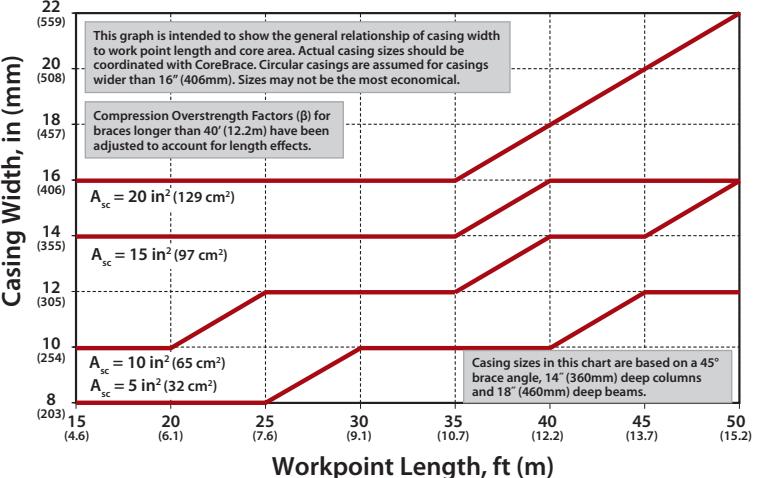
$$\rho_c \equiv \beta \omega F_y A_{sc} \text{ (compression)}$$

$$P_t = \omega F_y A_{sc} \quad (\text{tension})$$

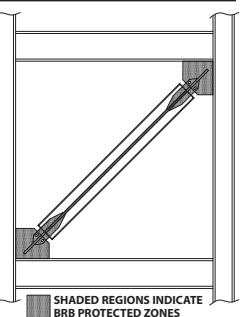
$F_y$  of material used to fabricate brace yielding cores to be established based on coupon testing of individual plates. In such cases,  $R_y$  may be taken equal to 1.0 in the above equations. (See AISC 341)



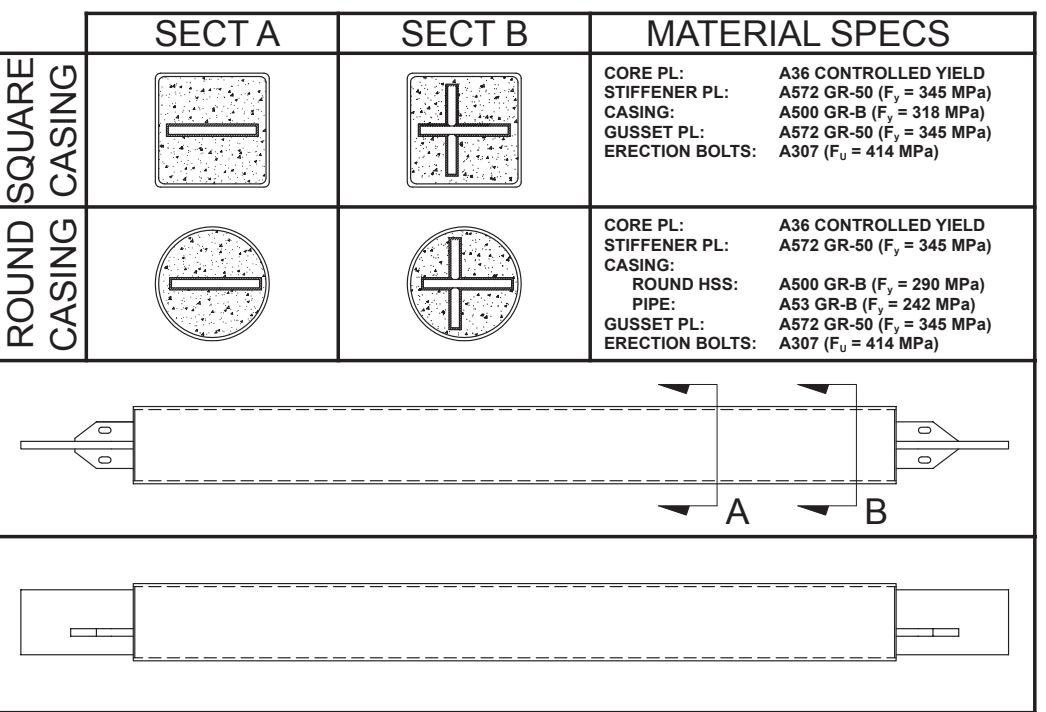
## Approximate Casing Size



## **BRB Protected Zones**



## Schematic BRB Behavior



**design assistance  
please contact CoreBrace:**

789 West Wells Park Road  
West Jordan, UT 84081  
301.280.0701  
[www.corebrace.com](http://www.corebrace.com)

